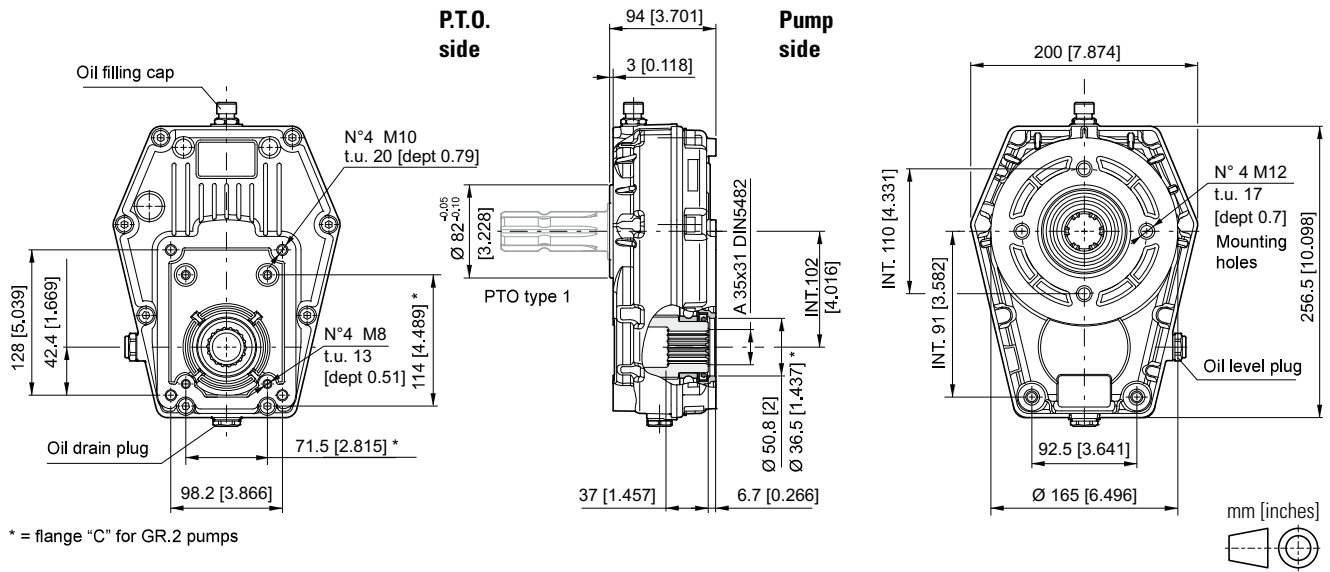
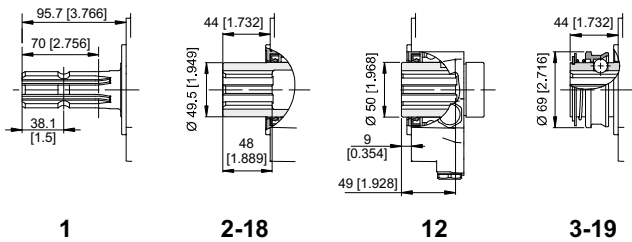


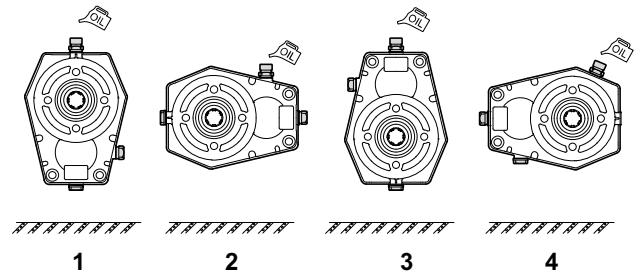
## SPEED INCREASER GEARBOX FOR PUMPS GR.2/3 WITH EUROPEAN UNIFIED FLANGE



### P.T.O.



### Mounting positions



### ORDERING CODE

ML52 - \*\* -1/ \*\*\* - \* - \*

**ML52** = Speed increaser (aluminium body)

#### P.T.O.

- 1** = Male 1" 3/8 DIN 9611
- 2** = Female 1" 3/8 DIN 9611
- 3** = Female 1" 3/8 DIN 9611 + tightening
- 12** = Female 1" 3/8 DIN 9611 short
- 18** = Female z21 - 16/32 DIN 9611
- 19** = Female z21 - 16/32 DIN 9611 + tightening

Coupling for pump to be required to our sales department.

#### Flange

Omit for pumps GR.3  
**C** = predisposition for pumps GR.2 - GR.3  
**S** = SAE A - see page 30  
**T** = SAE B - see page 30

#### Mounting positions

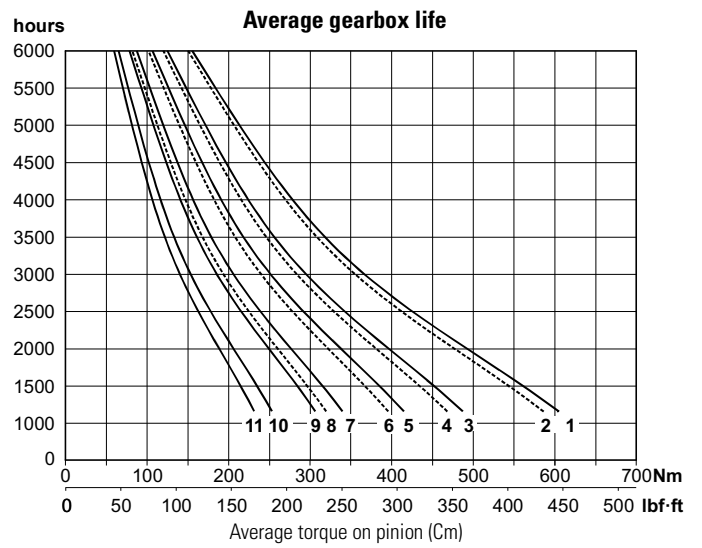
**1 / 2 / 3 / 4**

#### Transmission ratio

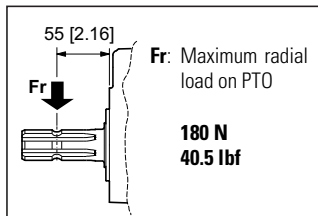
- 1** = 1 : 1.0
- 1,5** = 1 : 1.5
- 2** = 1 : 2.0
- 2,6** = 1 : 2.6
- 3** = 1 : 3.0
- 3,4** = 1 : 3.4
- 3,8** = 1 : 3.8

## TECHNICAL DATA

Transmission ratio	Maximum torque Nm [lbf-ft]				Weight kg [lb]
	540 rpm		1000 rpm		
	C1*	C2*	C1*	C2*	
<b>1 : 1.0</b>	604 [445]	318 [235]	585 [431]	308 [227]	9 [19.8]
<b>1 : 1.5</b>	486 [358]	256 [189]	467 [344]	246 [181]	8,4 [18.5]
<b>1 : 2.0</b>	414 [305]	218 [161]	395 [291]	208 [153]	8 [17.6]
<b>1 : 2.6</b>	339 [250]	178 [131]	319 [235]	168 [124]	7,9 [17.4]
<b>1 : 3.0</b>	306 [226]	161 [119]	—	—	7,7 [17]
<b>1 : 3.4</b>	253 [187]	133 [98]	—	—	8,1 [17.9]
<b>1 : 3.8</b>	231 [170]	122 [89]	—	—	8,1 [17.9]



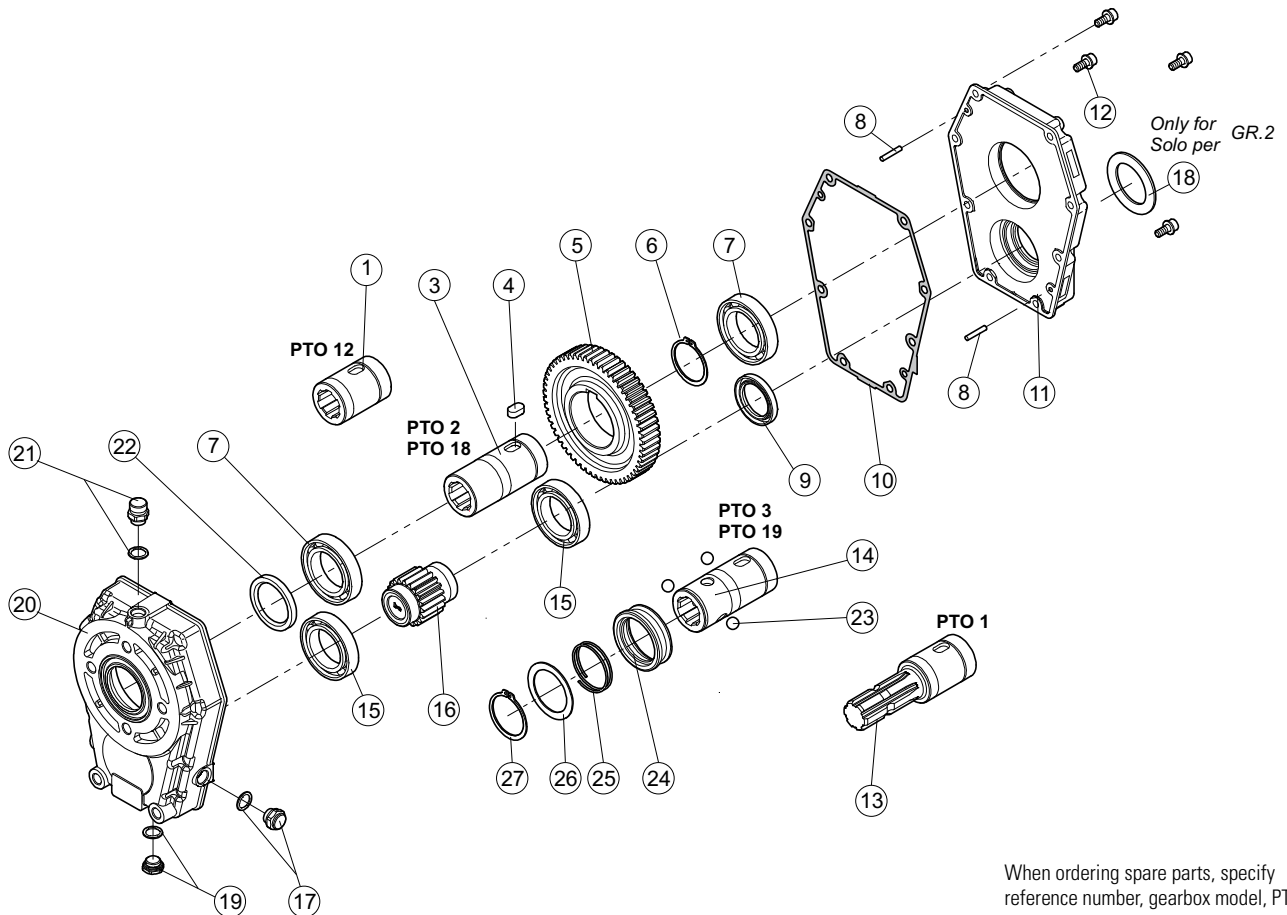
\* Maximum torque on pump:  
C1= maximum starting torque; C2= maximum torque for continuous duty.



Mounting positions	Oil liters [US gallon]
<b>1</b>	0.34 [0.09]
<b>2</b>	0.80 [0.21]
<b>3</b>	0.52 [0.14]
<b>4</b>	0.75 [0.20]

Input rpm		Output (transmission ratio)						
		1 : 1.0	1 : 1.5	1 : 2.0	1 : 2.6	1 : 3.0	1 : 3.4	1 : 3.8
<b>540</b>	curve	1	3	5	7	9	10	11
	rpm	540	810	1080	1408	1620	1836	2057
<b>1000</b>	curve	2	4	6	8	—	—	—
	rpm	1000	1500	2000	2607	—	—	—

## SPARE PARTS



When ordering spare parts, specify reference number, gearbox model, PTO type and transmission ratio.